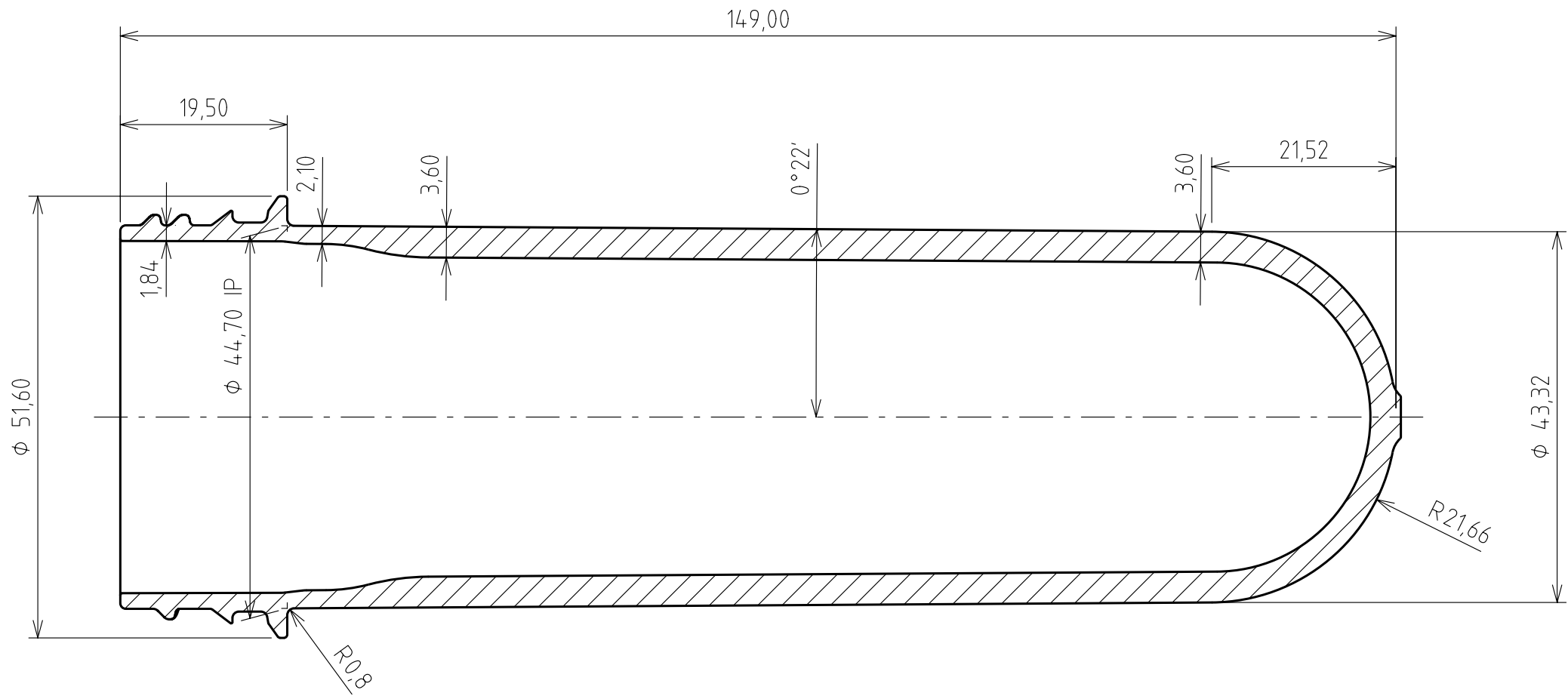


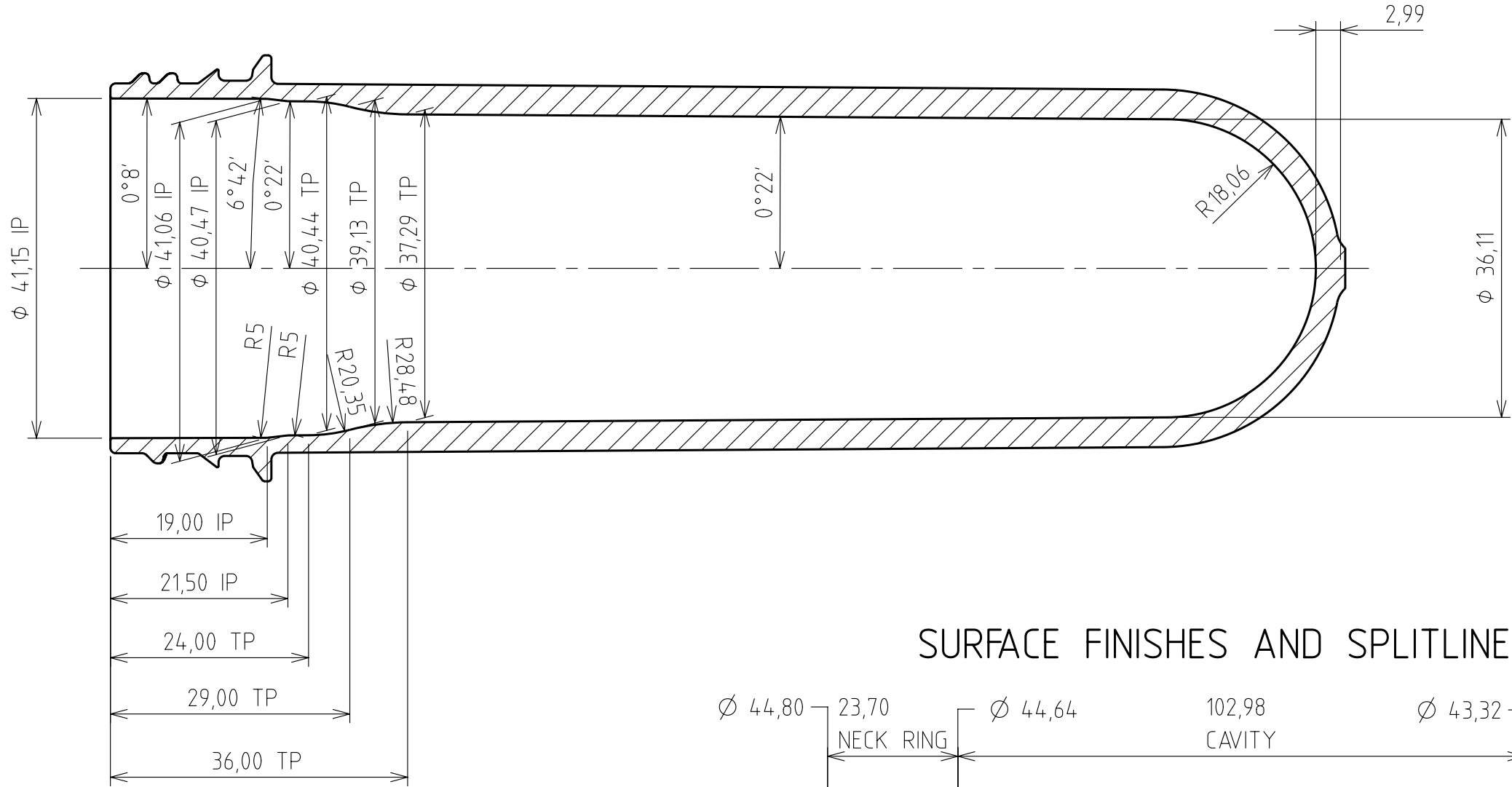
-	/			
-	/			
02	/00	20/10/25	UPDATED ENGRAVING	M. DALLA LIBERA
01	/00	10/01/25	CORE CHANGE OF PN010108_01	M. DALLA LIBERA
00	/00	16/12/24	CORE CHANGE OF PN010108_00	M. DALLA LIBERA
VER	REV	DATE	DESCRIPTION	NAME

CAVITY SIDE

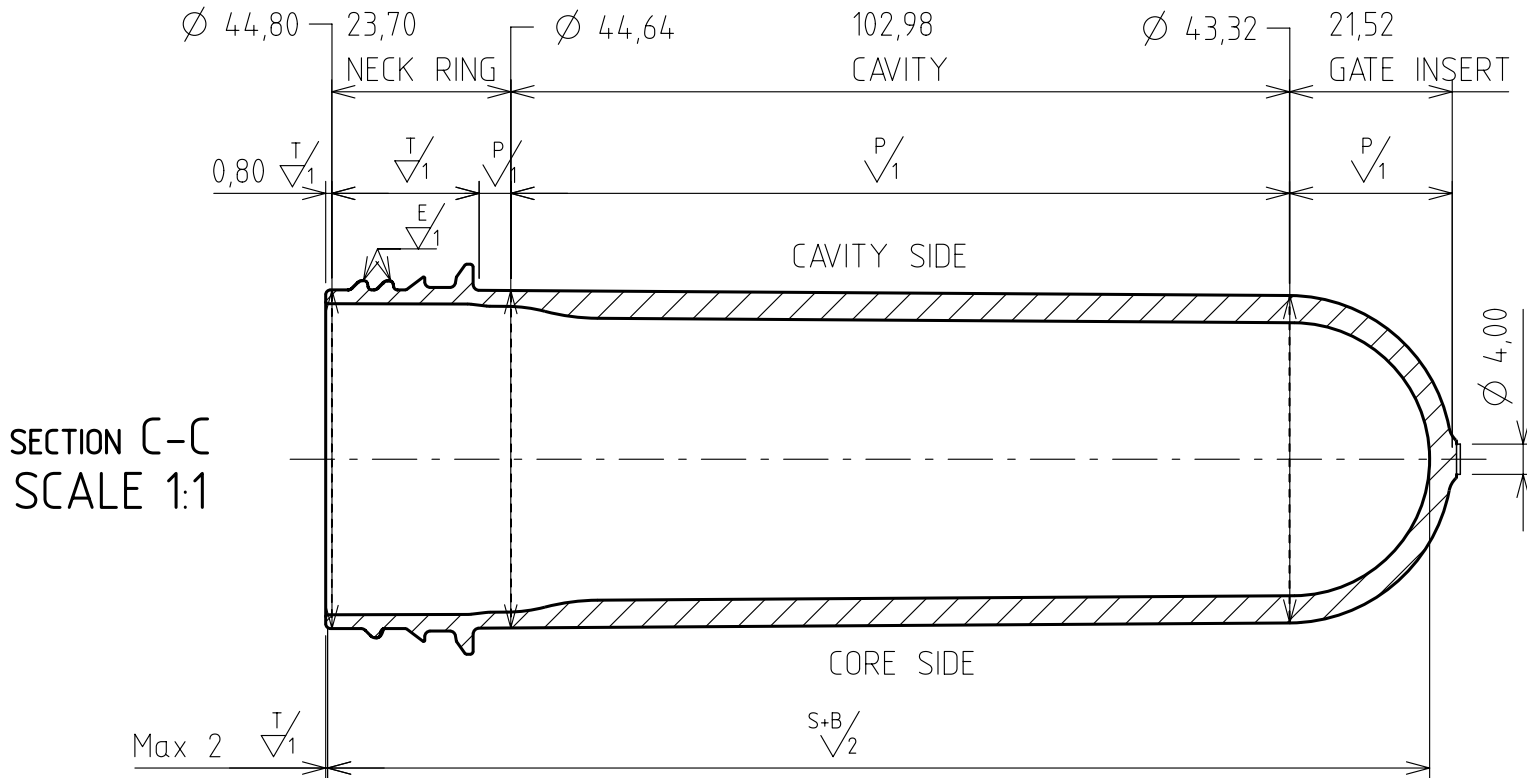


SECTION A-A SCALE 3:2

CORE SIDE

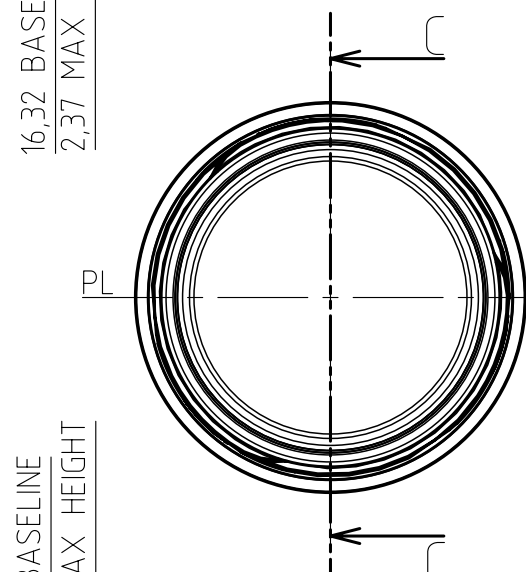


SURFACE FINISHES AND SPLITLINES

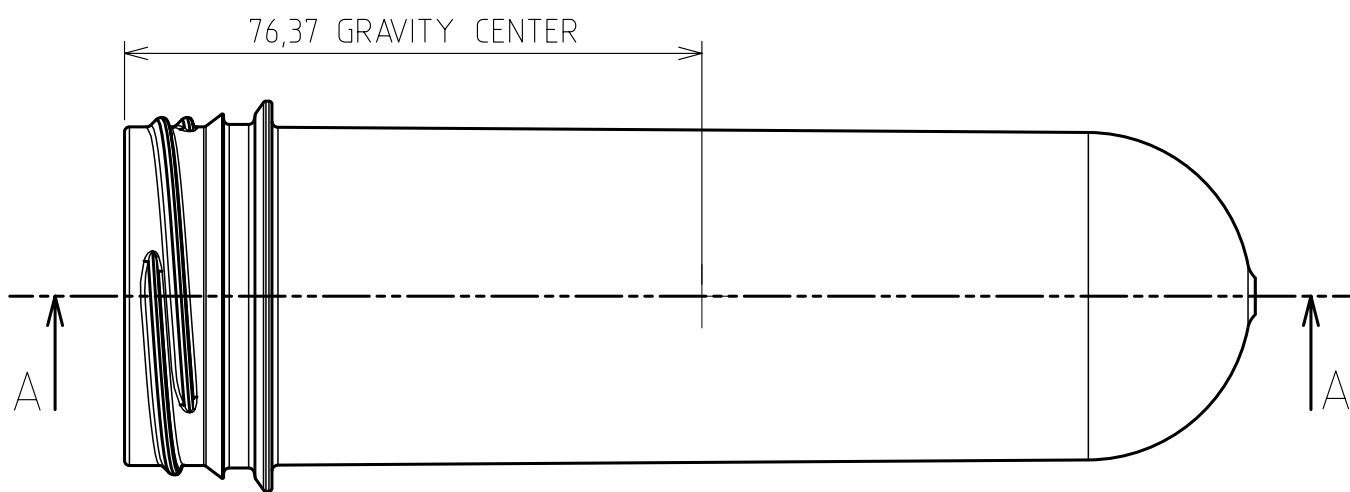


SECTION C-C
SCALE 1:1

OPERATOR SIDE

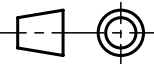


NON-OPERATOR SIDE



NOTES:

- 1) NECK FINISH WEIGHT 9,00g
- 2) THE FINISH COMPLY WITH DWG: 31.3.88.000
- 3) DENSITY FOR WEIGHT CALCULATION 1,335g/cm³
- 4) IP = INTERSECTION POINT
- 5) PL = PARTING LINE
- 6) TP = TANGENT POINT

DESCRIPTION: 48mm BERICAP NECK FINISH 83,5g PREFORM			NOTES:
	SCALE: 		
	MATERIAL: PET		
	For prototyping tests, the surface finishing is valid only for the neck ring, for the rest the surface finishing will be polished.		
	Date: 20-Jan-2025		DRAWING N°: PN010109_02
	Drawn: Dalla Libera, M.		
	Checked: Manunta, M.		
	Approved: Pizzinat, T.		

CONFIDENTIAL

MOLDING SURFACE ENGRAVING DATA				
OPERATOR SIDE	TEXT	[-]	www.rapideu.com	
	FONT	[-]	OCR-B	
	HEIGHT	[mm]	2,0	
	DEPTH	[mm]	0.1	
NON OPERATOR SIDE	TEXT	[-]	CAVITY NUMBER	
			FROM	01
			TO	24
	FONT	[-]	OCR-B	
	HEIGHT	[mm]	2,0	
	DEPTH	[mm]	0.1	
SHOWN POSITIVE ON PLASTIC				

MOLDING SURFACE FINISHES	
$\sqrt{1}$	Hard Turning
$\sqrt{1}$	EDM
$\sqrt{1}$	Polishing
$\sqrt{2}$	B120 Shot Peening + Light Buffing